





தர்ப்பிஜ்ஜிய; fyeJssd. , jiy; , Uff Ntz ba rpwgG , ayGfs; kwWk; gz Gfs; gpd;tUkhW:

1. Mtpahj y; (Evaporation): j di k vdgJ Fwggpl l ntggepi yary; ngl Nuhy; jput epi yary; , UeJ Mtp epi yi a miltij Mtpahj y; vdfpNwhk; ngl Nuhy; Fi wej ntggepi yary; MtpahFK; j di k ngwwpUff Ntz Lk;
2. xggLhj j p (Specific Gravity): vdgJ ngl Nuhy;pd; ml hj j p 0.70 Kj y; 0.78 ti u , Uff Ntz Lk;
3. fNyhhgprf; kj pgG (Calorific Value) -1 fNyh fuhk; epi wAss vhpnghUi s vhpFfFKNghJ mj py; , UeJ ntsggLk; ntggj j pd; msT fNyhhgprf; kj pgG vd mwvaggLfwwJ. ngl Nuhy;pd; fNyhhgprf; kj pgG 45.8 MJ/kg Mf , Uff Ntz Lk;
4. ntbgG epi y kwWk; vhppepi y (Flash and Fire Point) ntbgGepi y kwWk; vhppepi y vdgJ vhpnghUshdJ ntggepi y mj pfhpFfFKNghJ ntbj J mj phT cz lhfFK; , ej ntgg epi yfF ntbgG epi y (Flash Point) vdW ngah; nj hl heJ NkYk; 15°C Kj y; 20°C ti u ntggk; mj pfhpFfFKNghJ nj hl heJ rpy tpdhbfspy; vhpAk; epi yi a mileJ tPLk; , ej ntgg epi yfF (Fire Point) vdW ngah; 10% ngl Nuhy; Kj ypy; vhpaf; \$bathWk; kj Kss 90% ngl Nuhy; gbggbahf vhpaf; \$bathWk; , UggJ mtrpak;
5. ghFj; j di k (Viscoisity) :- jputk; gl heJ nryy VwgLk; vj phgGfF ghFjj di k Fi wthf , Uff Ntz Lk;
6. ryghpd; msT (Sulphur Content) – rygh; mj pfkhfg; ngl Nuhy;py; fyeJ , Uej hy; mJ cNyhfg; ghfqi s tpi uthf mhj J tPLk; vd:[ pd; , affj j pd; NghJ rygh; Mfrp[ DI d; fyeJ ryghi l Mfi rihf khwp rygAhpF; Mrpl il cz lhfFfwJ. vdNt Ngl Nuhy;py; fyeJss ryghpd; msT 0.1% -l tpi Fi wthf , Uej hy; rpwgghdJ.
7. <uggj k; kwWk; tbgBT (Moisture and Sediment Content)– ngl Nuhy; J}Rfs; mwwj hfTk> ehgbtk; mwwj hfTk; , Uff Ntz Lk;
8. MfNI d; vz ; - ngl Nuhy; vd:[ pd;py; , b mj phTfspd; (Knocking) j di ki a vj phfFK; j pwd; MfNI d; vz ; %yk; Fwppf;fggLfwwJ. vhpnghUspy; Iso-Octane (C<sub>8</sub>H<sub>18</sub>)-k> Normal Heptane (C<sub>7</sub>H<sub>16</sub>)-k; fyeJss fyi tapd; rj tpfj k; MfNI d; vz ; vdgLk; j wNghJ ekfFF; fpi l fFK; ngl Nuhy;py; vj j i d rj tpfj k; l Nrh MfNI d; fyeJssJ vdgj j f; FwppfFK; vz ; MFK; mJ mj pfkhf , Uej hy; mj pf mOj Jk; tpfj k; cila vd:[ pd;py; mj i d gadgLjj Ntz Lk; vdW mwpayhk; , J 85-90 -fF , il ggl l mstpy; , UfFK;

### ngl Nuhy;pak; (Petroleum)

uhghl ; mf] l ] ; nr] Nuhg; vdw mnkhpff Ntj payhsh; [ dthp 9 - Mk; ehs; 1837 – Mz l gpwejt h; , th; ngl Nuhy;pak; n[ yypa fz l gbj J mj i d j d; epWtdj j py; c wj j p nraJ rei j g; gLj j pdhh; NkYk; , th; Ntj pay; gFgghatpd; %yk; fNuh;pd; vdw vz i z i a ghj nj Lj j hh;

, th; ngdrpNyhdpahtpd; i l l ] tpyNyary; ngl Nuhy;pak; fz Lgpbffg; gl l J l d; j dJ Nti yi a Kbf;fhky; kZ Lk; nj hl hej hh; mj d; %yk; Gj pa vhpnghUi s fz l gpbff j j J ] tpy; NyTfF (Titnsville) gaz j j hh; , ggaz j j pd; NghJ , th; ngl Nuhy;pak; n[ yypa fz l gbj J mj wF th] i yd; vd ngahpl l hh; 1875 , y; mth; nr] Nuhg; c wj j p epWtdj j epWtdhh; , eepWtdk; 1955 Mz l Kdddp c wj j pahsuhd nr] gNuh ghz l ] ; vdgthuhy; ftdpffggll J 1872 , y; ngl Nuhy; n[ yypa ( A.v) ; fhgGhpi k 127>568) c UthfFK; nray;

Ki wf:F Chesbrough fhgGhpi k ngwwhh;



Brypd; gz Gfs;

frrh vz nz i a 250°C Kj y; 300°C-y; Bry; tbf:fggLfwwJ. Brypy; 85% fhgd> 12% i`lu[d> 3%kwwi t fye:Jssd. Bry; gpd:tUk; rpwgG , ayGfi sAk> gz Gfi sAk; nfhz bUff Ntz Lk; Bry; vd:[ pdpd; Mwwy; ngl Nuhy; vd:[ pi d tpi mj pfkhf , Uffk; Bry; vd:[ pdpd; Mwwy; ngl Nuhy; vd:[ pi df; fhbYk; 40% mj pfkhf , Uej hYk; xNu khj phahd ntspajLj pwd; , Uej hYk> , J fh> buf; uajyNt vd:[ pd; Nghdwtwwpy; gadgLj j ggLfwwJ. , j py; , Uff Ntz ba Kffpa rpwgG; gz Gfs; gpd:tUkhW;

1. Mtpahj y; j di k (Volatility):- Mtpahj y; j di k vdgJ ngl Nuhi y tpi Brypy; Fi wthf , Uffk; , J Brypd; xggLhj j p vhpA+Lk; ntggepi y> ntbgGepi y> ghFj j di k kwWk; rll Nd; vz ; Mfpa mi dj j pyk; Kffpa fhuz khf tpsqFfwwJ. Mtpahj y; j di k mj pfkhf , Uej hy; fhwwf; Fkpf; %yk; mi lgi g VwgLj Jk> Mtpahj y; j di k Fi wthf , Uej hy; vhpj y; KOi kahf ei lngwhJ NkYk; fhggbtj j j mj pfkhf cz lhfFk;
2. xggLhj j p (Specific Gravity): xggLhj j p Brypd; ml hj j p; mst ngl Nuhy; ml hj j pi a tpi mj pfk; , J 0.82 Kj y; 0.92 tiu , Uff Ntz Lk;
3. fNyhhgpf; kj pgG (Calorific Value):- xU fNyhfpuhk; epi wAss vhpnghUi s vhpFfKNghJ mj py; , UeJ ntspggLk; ntggj j pd; mst fNyhhgpf; kj pgG vd mwpaggLfwwJ. ngl Nuhi y tpi Brypd; fNyhhgpf; kj pgG Fi wT. mj htJ 45 MJ/kg Mf , Uff Ntz Lk;
4. ghFj j di k (Viscosity) j putk; gl heJ nryy VwgLk; vj thggwF ghFj di k vdWngah; ntggepi y mj pfhj j hy; ghFj j di k Fi wAk; ghFj j di k mj pfkhf , Uej hy; Bry; nj spfFk; Ki wapy; mOj j j j mj pfhpFk; mJ Bri y Mtpahfpi nj spfFk; j di ki a Fi wj J tpiLk; ghFj j di k , dn[ fl hpd; topahf Bry; rpwJ fsfshf nj spfFk; mstpwF Fi wthf , Uff Ntz Lk; NkYk; vhpnghUs; mOj Jk; gkgpy; mj pf cuha;T Vwgl hky; jhdhfNt catLk; mstpwF j Fej thW mj pfkhf , UffNtz Lk; NkYk; gkG gqsQrhp; topahfTk> Bry; , dn[ fl hpd; topahfTk; frpT VwgLj j hj mstpwF ghFj j di k nfhz bUff Ntz Lk; vhpnghUs; Jspspd; mst vhpnghUs; ghFj j di ki a nghUj J mi ktj hy; nj spfFk; Ki w nj spf fggLk; mst Mfai tAk; vhpnghUs; caTj j di ki ag; nghUj Nj mi kfidwd.
5. ryghpd; mst (Sulphur Content):- vhpnghUs; fye:Jss rygh; MdJ , aej py; css gp] l d> gp] l d; ti saqfs> thy;Tfs> rpyz lhi ydhfs; Nghdw ghfqs; mhgi gAk> Nj akhdj j j Ak; VwgLj J fidwd. NkYk; vhpnghUs; rygh; mj pfkhf , Uej hy; caT vz nz a; kwWk; vz nz a; tbf lb Mfpatwi w mbf fb khww Ntz ba epi y VwgLfwwJ. rygh; i l Mfi rL kwWk; fhwwy; fye:Jss <uggj k; Mfpatwwhy; cNyhf ghfqs; tpi uthf mhpf fggLfwwJ. vdNt Brypy; fye:Jss ryghpd; mst 0.5% i tpi Fi wthf , Uff Ntz Lk;
6. <uggj k; kwWk; tbgbT (Moisture and Sediment Content):- Bry; kpfTk; J}ai kahf , Uff Ntz baJ mtrpak; Brypy; J}rpf; kwWk; frLfs; fyej Uej hy; mJ vhpnghUs; gkG kwWk; , dn[ fl h; Mfpatwwpd;

nrayj pwi d ghj pFk> Brypy; fyeJss <uggj j j pdhy; , dn[ fl hpy; c ss ghfqsipy; mhggi g VwgLj j p nray; , of f nraJ tPLk;

7. rll NI d; vz ; (Cetane Number):- Brypd; j uj i j Fwpf;Fk; vz ; rll NI d; vz ; vdggLk; Brypd; j hkj khd vhpA+l L epi yi a mwpeJ nfhs;tj wF rll NI d; vz ; c j Tf pWJ rll NI d; vz ; mj pFkhf , Uej hy; vhoj y; tpi uthfTk; nkdi kahfTk; ei lngWtJl d; vd:[ pd; vsqj hf ] ;l hhl; nraaTk; c j Tf pWJ. Mygh kj i j y; ehgj ypd; kwWk; rll NI d; fyej fyi tapd; fd mstpy; rll NI d; pd; rj tpfj k; rll NI d; vz ; vdggLk; , J 45 Kj y; 50 fFs; , Uff Ntz ;Lk;

### khWw vhpnghUs; (Alternative Fuels)

ngl Nuhy> Bry; vhpnghUs;fi s j thj J gadgLk; khWw vhpnghUifs; kuGrhuh vhpnghUs; vd mi offggLf pWJ. mi t gy ti fahd nghUs;fi s nfhz l gadgLj j ggLk; vhpnghUifs; MFk; ekfF nj hpej khWw vhpnghUifshd c ahp Bry> (Bio Diesel) c ahp Myf` hy; (Bio Alcohol) (nkj j dhy> vj j dhy> gpA+l dhy> Ntj pgnghUi s kpd rhukhf khWw Nrkj j J gadgLk; rhj dk; kpd;fyk; MFk; vhpnghUs; myyhj kj Nj d> i` lu[ d; , awi f thA jhtu vz nz a> GNuhgNgd; Kj ypad MFk;

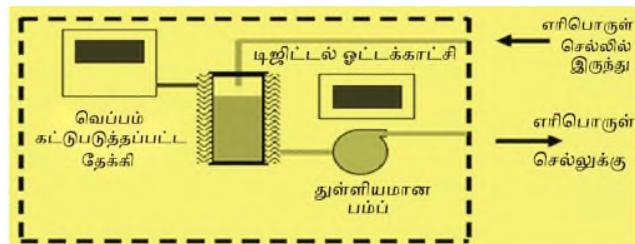
### j ptepi y khWw vhpnghUs; (Alternative Liquid Fuels) Myf` hy; (Alcohol)

j ptepi yapy; rpej khWw vhpnghUshf Myf` hy; tpsqFf pWJ. , awi fahf , J fpi lggJl d; nrawi f Ki wapYk; , ji dj; jahhpff Kbf pWJ. nkj j dhy; (nkj j py; Myf` hy) kwWk; vj j dhy; (vj j py; Myf` hy) Mfpa , uz ;Lk; rpej j ptepi y khWw vhpnghUshf tpsqFf pWJ. Vnddpy; , twwpd; MfNI d; vz ; mj pFkhf c ssJ. rygh; Fi wthd mstpy; fyeJssJ. NkYk Fi wthd i` l Nuh fhgd; fopT thAffi s nts;NawWf pWJ.



### nkj j dhy; (Methanol)

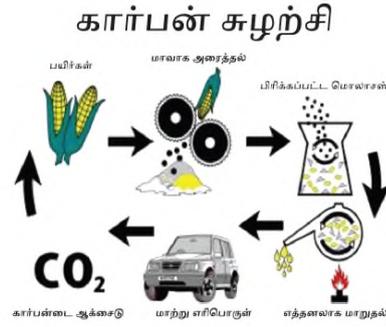
nkj j dhYfF kuCuy; (Wood Alcohol) vdW kWngaUk; cz l. ngl NuhYl d; nkj j dhy; xU Fwpggpl tpfj j j py; fyeJ gy Mz l fshf> vd:[ p d;f s py; gadgLj j ggl L tUf pWJ M85 (85% nkj j dhy;+15% ngl Nuhy) kwWk; M10 (10% nkj j dhy;+90% Nf] hypd) Mfpa , uz ;L fyi tfs; vd:[ p d;f s py; gadgLj j ggl L rpwgghd gyd;fi sj; j Uf pWJ. , J mj pF MfNI d; vz ; j z f; nfhz ;J ngl NuhYl d; xggpLk; NghJ vhpj hy; VwgLk; mghak; Fi wthf , Uf;Fk; kwWk; j ahhpj j vsj .



nkj j dhy; nj hFgG

**vjj dhy; (Ethanol):**

vjj dhi y vjj j; Myf` hy; vdWk; mi offidwdh; vjj dhy; kffhrNrhsK> ghhy myyJ NfhJik kwWk; rhffi u fojT Mfpatwvvd; Cuyfsy; , UeJ ghj nj Ljj y; %yk; j ahhpffggLfwwJ. vjj dhy; ngl NuhYl d; fyeJ mj d; MfNI d; vz z pd; msi t mj pfggJj Tk; kwWk; ntspLj pwi d NkkgLj j Tk; nrafpwJ. E85 (85% vjj dhy;+ 15% ngl Nuhy)> E10 (10% vjj dhy;+ 90 ngl Nuhy) Mfpa , uz L fyi tfsk; vhpnghUshf gadgJj Jtj hy; rpwgghd gydffi sj; j UfpwJ.



**gNahBry; (Bio-Diesel) :**

gNahBry; (Bio-Diesel) vdgJ rhj huz Brypd; \$l Lg; nghUshFk; , J BrYf;F khwvwhfg; gadgJj j ggLfwwJ. , J jhtu vz j z g; kwWk; tpyqF nfhOgGfsypUeJ j ahhpffggLfwwJ. B20 ti f Bi o-Di esel (20% Bio Diesel + 80% Standard Diesel) mj pfkhhfg; gadgLfwwJ. , j Di l a edi kfs; gpd;tUkhW.

1. jhtuk; kwWk; tpyqFfspl kUeJ j ahhpffggLj hy; nj hl hEj fpi l ffpwJ.
2. j ahppgJk; nfhz L nry;tJk; vspi kahdJ.
3. Gi f msT Fi wT
4. catpLj wFk; gadgLfwwJ.



**thAepi y vhpnghUs; (Gaseous Fuels)**

thAepi y vhpnghUs; j hkj kdwp c l dbahff; fhwWl d; fyeJ c l nrYj j ggLj hy; c snshp vdi;[ pd;fspd; , affj j pwF , J rpwj khwW vhpnghUshff; fUj ggLfwwJ. j wNghJ gadghl by; c ss khwW vhpnghUs;fs; gpd;tUkhW.

**mOjj ggl l ngl Nuhy; thA epi y vhpnghUs; LPG (Liquified Petroleum Gas):**

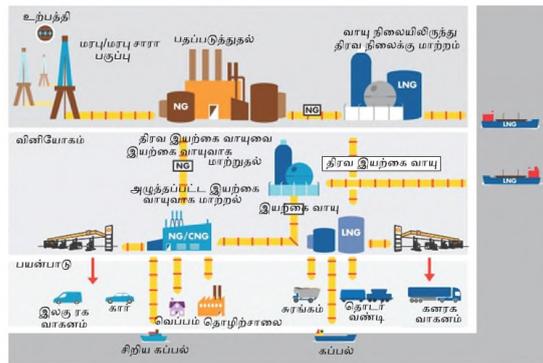
ngl Nuhyafrrh nghUI,fi s t b j ; v Lf Fk; NghJ ntspggk; gyNtW nghUI,fsy; LPG mOj j ggl i ngl Nuhy; thAepi y vhrnghUs; kpfTk; Kf;f;pkhdj hFk; ri kay; vhrthAthf mj pfkfhg; gadgbl by; c s s , J j wNghJ j h d p a q f i t h f d q f s y ; k h w W v h r n g h U s h f g a d g L j j g g L f w J . , j y ; f y e J c s s g p A i N i d > G N u h g N g d ; M f p a i t v d ; [ p d y ; v h r n g h U s h f g ; g a d g L f w J . L P G - i a j p u t e p i y a y ; m j p f m O j j j j y ; ( 1 0 0 P . S . I m y y J 6 8 0 a t m ) r p w g G r p y z i h f s y ; N r k p f ; f g g l L g ; g a d g L j j g g L f w J . , J f h h > g ] > b u f ; N g h d w t h f d q f s y ; g a d g L j j g g L f w J . , j d ; e d i k f s ; g p d t U k h W :

1. ngl Nuhi y t p l f ; F i w t h d f h h g d ; f y e J s s J . v d N t F i w t h d f h h g d ; N k h d h f i r i l , J n t s p N a w W f w J .
2. v y y h n t g g e p i y f s p Y k ; f h w W l d ; v s g j h f f ; f y f ; f w J .
3. v y y h r ; r p y z i h f s f F k ; x N u j u k h d f y i t n r Y j j g g L f w J .
4. ngl Nuhi y t p l , j d ; , a f f r ; n r y T r u h r h p a h f 5 0 % F i w f w J .
5. , j D i l a M f N i d ; k j p g G m j p f k h f c s s J .
6. v d ; [ p d ; e l z i e h l f s ; c i o f f w J .



**j p u t e p i y , a w i f v h r t h A (Liquified Natural Gas):**

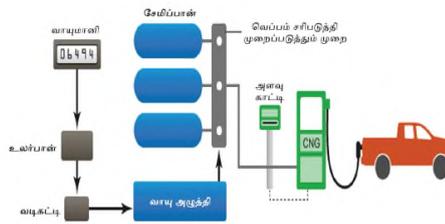
j p u t e p i y , a w i f v h r t h A v d g J , a w i f v h r t h A i t g h j n j L j ; j d p r p w g G F s p h r r p A i L j y ; K i w a y ; - 1 6 1 ° C e p i y a y ; j p u t k h f k h w w p g a d g L j j g g L k ; v h r n g h U s h F k ; , e j e p i y a y ; c s s , a w i f v h r t h A i t m j d ; n f h j p e p i y f F f N o F s p h r r p A i L t j d ; % y k ; m j p Y s s m j p f g g b a h d \$ l L g ; n g h U s ; f i s g h j n j L f f K b A k ; m t ; t h W g h j n j L j j g p d G k j K s s , a w i f V h r t h A t y ; 9 8 % k j N j D k ; r p w j s T i ` I N u h f h h g D k ; , U f F k ; j p u t e p i y a y ; , a w i f v h r t h A f f s ; n t g g k j p g G ( C a l o r i f i c V a l u e ) 4 8 M J / K g M f T k > m j d ; M f N i d ; v z ; 1 1 0 v d W k ; , U f F k ; v d N t m i j N r k p g g j w F f L q ; F s p h t p a y ; n j h l b ( C r y o g e n i c T a n k ) N j i t g g L t j h Y k > , j d ; j a h h p g G n r y T m j p f k h f > , U g g j h Y k ; , J F i w e j m s N t t p a h g h u j j p w f h f g a d g L j j g g L f w J .



**mOj j ggl l , awi f vhrthA CNG (Compressed Natural Gas)**

, J Tk; Gkpf;fbay; , UeJ fpi l f;fwJ. , j py; 95% kj Nj d; thA fyeJssJ. kj Kss 5%-y; gpA# NI d> GNuhgNgd> <j Nj d> ehggbtqfs; Mfjai t fyeJssd. MI NI h nkhi gy; thfdqfsy; Nrkh; Jf; nfhz l nrytj wF trj pahf , J mj pf mOj j z j wF c l gLj j ggl Lr; rpyz l hfsy; mi l ffggLf wJ. vdNt , J mOj j ggl l , awi f thA vdf; \$wggLf wJ. , j pYss edi kfs; gpd;tUkhW;

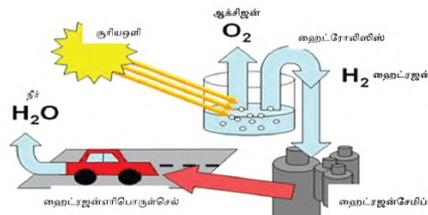
1. MfNI d; vz ; mj pfk;
2. fopT thA ffsy; 25% CO<sub>2</sub> Fi wT
3. vsj hff; fpi l ggj hy; tbf l Lk; Ki w vsj hfwJ.
4. , af;fr; nryT kpfTk; Fi wT.
5. ngl Nuhy; kwWk; Bry; vd; [ pi d tpi fopT thA ffs;pd; erRj; j di k Fi wT. mOj j ggl l , awi f thA epugGk; \$ l k; fh l l ggl l ssJ.



mOj j ggl l , awi f thA epugGk; \$ l k

**i ` l u[ d; (Hydrogen):**

, J j z z h; (H<sub>2</sub>O) i ` l Nuh fhgd;fs; (mj htJ kj Nj d; CH<sub>4</sub>) kwWk; , awi f nghUsfsy; , UeJ kpfj j w i kahf ghj nj Lf;fggl l i ` l Nuh fhgi d vhp nghUshf gadg l j J t j kpfTk; rthyhd xdw hf c ssJ. kpd;rhuj j pd; %y k; , aq;Fk; kpd;rh u thfdqfsy; kpd;fyj j py; VwgLk; Ntj tpi dard; fhuz khf erRf;fopTfs; KOi kahf , yi y. , J Nghdw thfdqfs; yk; i ` l u[ d; gadg l j j ggLf wJ. vdNt R wWgGw j i j J j ai kahf i tggj wF i ` l u[ d; c j t pahf c ssJ. i ` l u[ d; j ahhj j y; kwWk; epugGk; \$ l k;



i ` l u[ d; j ahhj j y; kwWk; epugGk; \$ l k;

**vhrnghUs;pd; xggL (Comparison of Various Fuels):**

<ak; fyf;fggl hj ngl Nuhy> (Speed Petrol White Petrol, Speed Diesel or Premium Diesel) vdg; gy t j kh d vhp nghU l f;fs; fpi l f;fpdwd. Mukg fhyq;fsy; ngl Nuhy l d; TEL (Tetra Ethyl Lead) fyeJ mj d; j w i d (MfNI d; vz i z ) mj pfhp;Fk; tof;fk; , UeJ J. Mdhy; TEL - MdJ fhwW khR mi l t j wfh d K j di kahd fhuz k; vdW GhjeJ nfhz l gwF mJ eWj j ggl l mj j i fa ngl Nuhy; <ak; fyf;fhj ngl Nuhy; myyJ rhj huz g; ngl Nuhy; vd

